



EUROPEAN INSPECTION AND CERTIFICATION COMPANY S.A.

**WELDER'S QUALIFICATION TEST CERTIFICATE**

According to EN ISO 9606-1: 2013

Designation(s): "EN ISO 9606-1", "111", "P", "BW", "FM1", "B", "t 10", "PA", "ml", "bs"

Manufacturer WPS No: <b>01-2017</b> Welder's Name: <b>DADIDAKIS MARKOS</b> Identification: <b>DM</b> Date and Place of Birth: <b>CRETE GREECE</b> Employer: <b>KMF Ltd</b> Code / Testing Standard: <b>EN ISO 9606- 1:2013</b> Job / Knowledge: <b>Acceptable / Not Tested (Delete as necessary)</b>	Examiner or Examining body: <b>EUROCERT SA</b> Reference No: <b>10.16.0340.01WPQ</b>  <div style="text-align: center;"><b>PHOTO</b></div>
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	Test Piece	Range of Qualification
Welding Process (es)	111	111
Transfer mode	-	-
Product Type	P	P
Type of weld	BW	BW
Parent Material group (s)/ subgroups	1.1	-
Filler material group (s)	FM1	FM1, FM2
Filler material / Designation	B	A, RA, RB, RC, RR, R, B
Shielding Gas/Flux	-	-
Auxiliaires	-	-
Type of current & polarity	DC (-)	-
Material thickness (mm)	10	-
Deposited thickness (mm)	10	3 to 8
Outside pipe diameter (mm)	-	-
Welding Position	PA	PA
Weld details	bs	ss, mb, bs, ss, gb
Multi-layer/ single layer	ml	sl, ml

Type of test	Performed and accepted	Not tested
Visual	X	-
Radiographic Testing	X (RT/A/17/052)	-
Hardness test	X (HT/A/17/155)	X
Bend test	X (BT/A/17/156)	-
Tensile test	X (TT/A/17/157)	-
Macroscopic	X (MC/A/17/154)	X

Examiner or Test Body:  
**EUROCERT S.A.**  
 Date of Issue: **14/04/2017**  
 Location: **METAMORFOSI GREECE**



Revalidation 9.3 a)	Valid Until 14-04-2020
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Revalidation 9.3 b)	Valid Until
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Revalidation 9.3 c)	Valid Until
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Revalidation for qualification by examiner or examining body for the following 2 years [refer to 9.3b)]

Date	Signature	Position or title

Confirmation of the validity by employer/ welding coordinator/ examiner or examining body for the following 6 months [refer to 9.2)]

Date	Signature	Position or title

